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						Use-as-is		Therr	moforming Finishing	3	Rec/Store/Packaging			Other	
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Memo

May-29-13 3:28:30 PM

Quality Control

Item ID: D4034-5 Accept *N900040100* Setup Start **Revision ID:** Item Name: Rib Start Date: 5/29/13 Start Qty: 6.00 **Cust Item ID:** Required Date: 6/05/13 Req'd Qty: 6.00 **Customer:** Reference: Run Process Plan: **Approvals:** Date:_____ Tooling: Date: Stop Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Reject Reject Accept Insp. **Work Center ID** Description **Run Hours** Qty Code Qty Number Stamp 130 QC21- Final Inspection - Work Order Release 0.00 *130* QC 0.00

DQA: Date:	™ ∆∧DT
WORK ORDER NON-CONFORMANCE / UPDATE	AEROSPACE
QA Closed: Date: Work Order update on	ly
DISPOSITION AGAINST DEPARTMENT/PROCES Work Order:	SS
Rework Skid-tube Crosstube Wate	r Jet Engineering
Part No. Scrap Machining Small Fab Prod. Eng. C	
Use-as-is Thermoforming Finishing Rec/Store/Packa	
	plier
Root Description of work order update Initial Action Sign &	
Cause Date Step Qty or non-conformance Chief Eng Description Date Verific	cation QC Inspector
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Equip/Tooling	
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Material	
Operator	
Offset/Setup	
Process Process	
Supplier	
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FAULT CATEGORY	
Landing Gear General Bending Bend Bend Folio/Program Outside Dimensions	
	Pressure/Forced
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	Wrong Stock Pulled
Crushing Countersink Misaligned/off center Positioned Wrong Heat Treat Cut Too Short Mislabeled Power Loss/Surge	Othor
Inspection Strip in Tube Drawing Misraad	Other
Marks/Chatter Drill Holes Off-set	
Turning Sequence Finish Out of Calibration	
Wave/Twist in Tube Fit/Function Out of Sequence	

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Work Order ID: 102539

Parent Item: D4034-5

Parent Item Name: Rib

102539 *D4034-5*

Start Date: 5/29/13

Required Date: 6/05/13

Start Qty: 6.00

Required Qty: 6.00

Comments:

IPP RevA: new issue DD 09.11.23 verified by:EC

per dwg revA 10.03.15 verified by:EC

IPP Rev:B as IPP Rev:C 11.01.18 chg

qc5 to 6 DD verf:EC

IPP Rev:D 11.01.19 AS PER DWG

REV.B DD VERF:EC

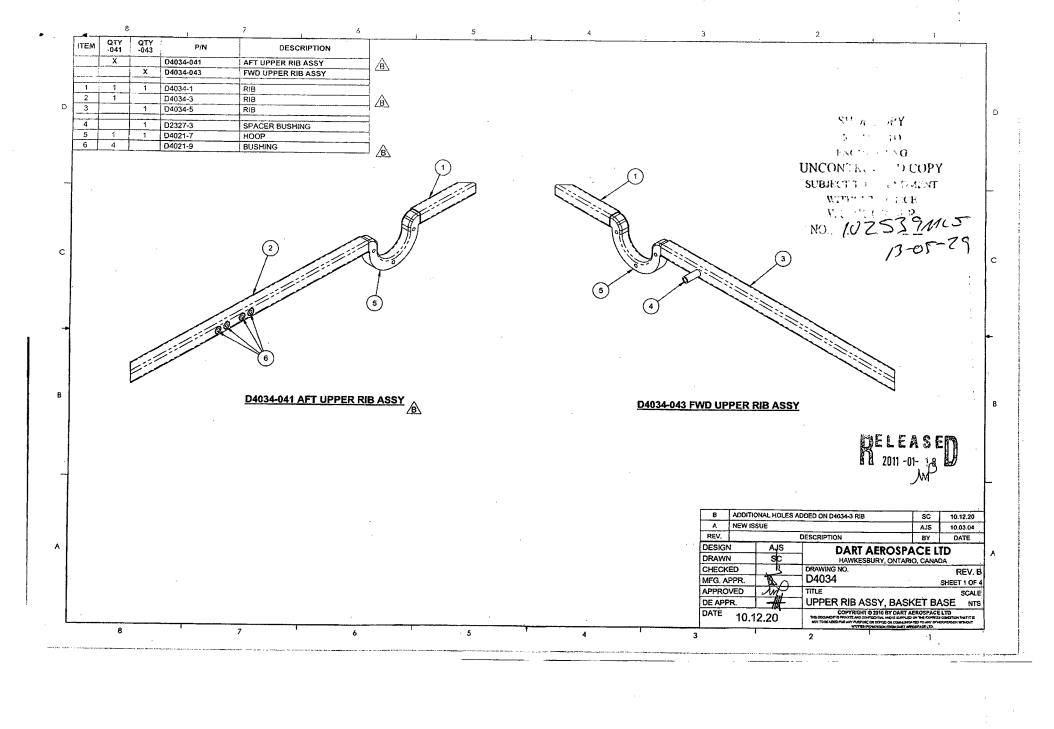
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TS0.750W.049		Purchased	No			100	f	805.1218	1.4375	9.078947		 	· ·
M304TS0		049							**	Gx	CC	13-	5-30
				Location		Loc (<u> </u>	Loc Code					
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					124492	59.1068	084					•	
•				WA006		746.0149	555			-			
					123484	28.9999	555	,					
					125124	467.	562						1

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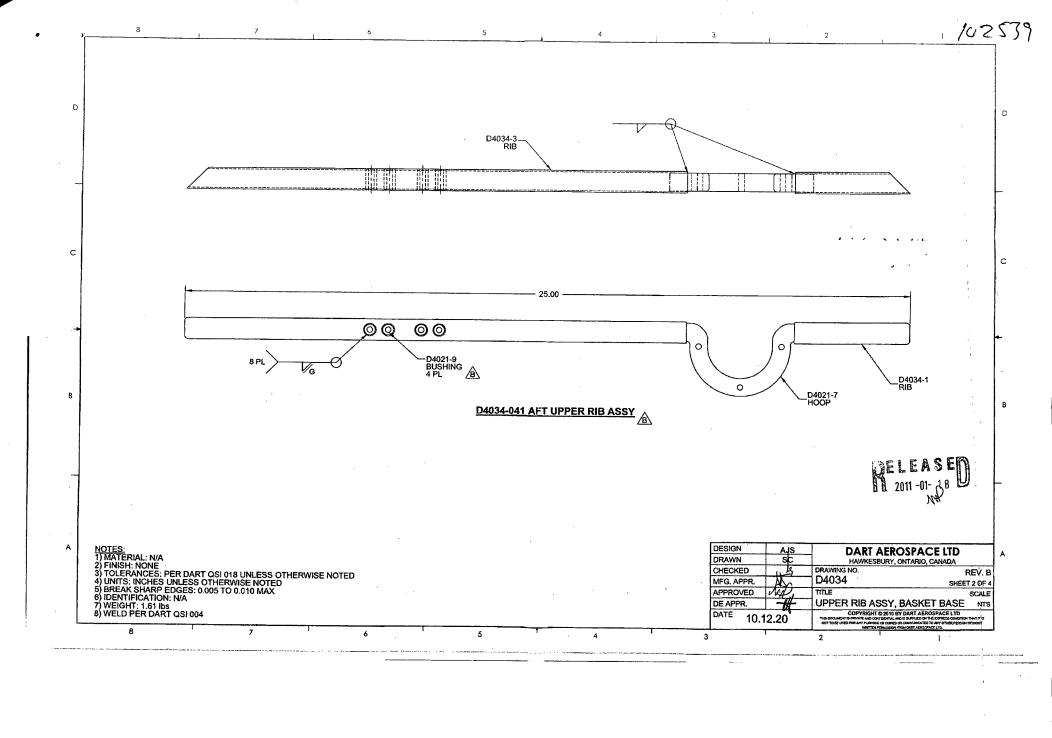
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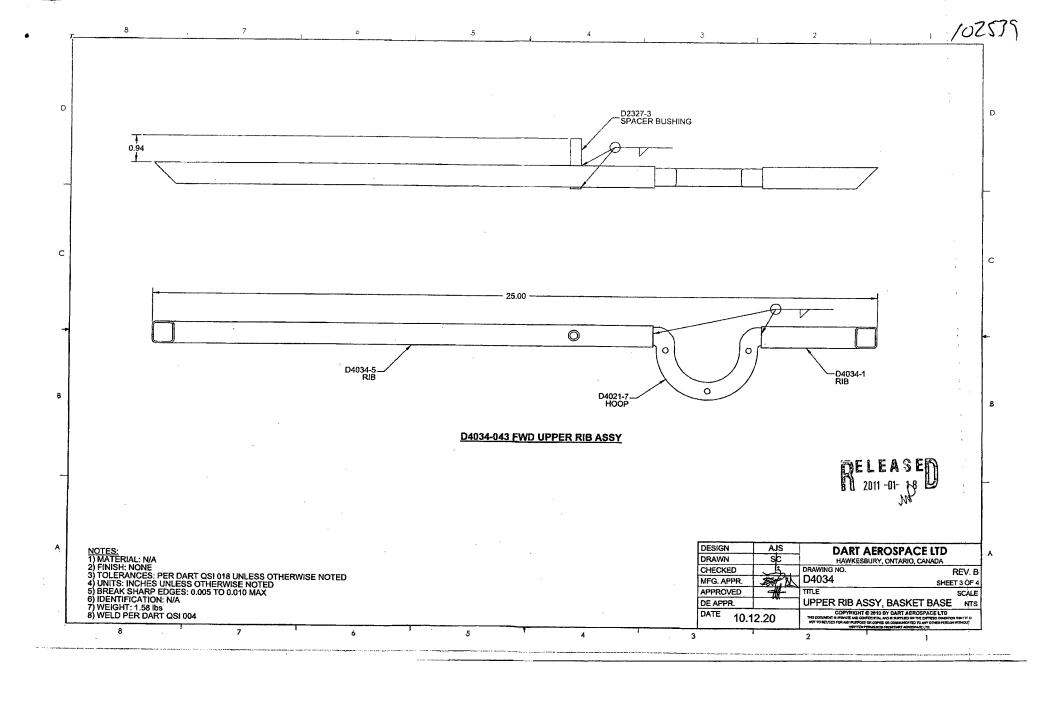


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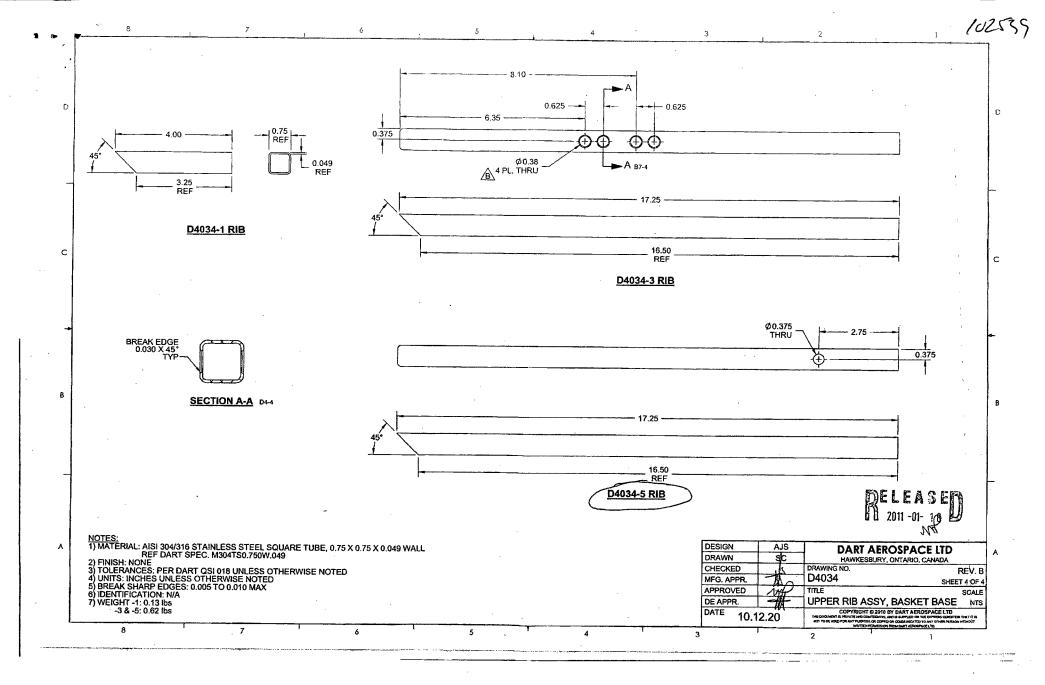
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